

**DURABLE**

- Resistance to moisture and abrasion
- Strain relief

**CAPABLE**

- Protection from wire pull-out
- UL and CUL listed

**EASY TO USE**

- Easy installation

DuraSeal Heat-Shrinkable Environmentally Sealed, Nylon Insulated Crimp Terminals and Disconnects

Applications

DuraSeal products insulate and protect electrical connections from mechanical abuse, wire pull-out, and abrasion while resisting water, salt, and other contaminant's.

DuraSeal devices provide a tough, environmentally sealed wire connection. Their crimp barrel or terminal, encased in rugged, heat-shrinkable nylon tubing lined with a special hot-melt adhesive, resists damage from abrasions and cuts.

DuraSeal devices retain flexibility and impact-resistance long after similar products have become brittle.

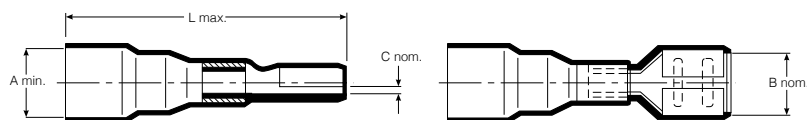
DuraSeal devices accommodate wire gauge sizes 22 to 10. They are color-coded for easy identification of gauge sizes, yet transparent for inspection of the finished splice.

Approvals and Reference Documents

Agency approvals	UL listed component, file E87681, terminals except quick connect terminals; file E157833, quick connect terminals
Reference documents	TE specifications RB-108, Specification DuraSeal crimp terminals DuraSeal selection guide (H54153) DuraSeal installation guidelines (H54154)

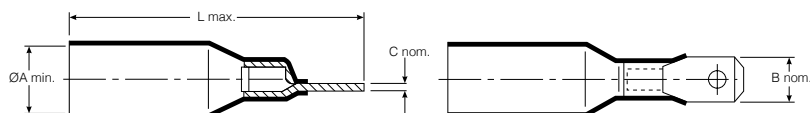


## Push-on Terminals



Part No.	Tab Size (inches)	Push-on Terminal Dimensions				Color	Insulation Conductor (AWG)	Wire Dimensions	
		A Min.	B Nom.	C Nom.	L Max.			Insulation O.D. (Max.)	O.D. (Min.)
B-106-3631	.250 x .032	3.81 [.150]	6.35 [.250]	.81 [.032]	30.48 [1.200]	Red	22-18	3.81 [.150]	1.40 [.055]
B-106-3632	.250 x .032	4.57 [.180]	6.35 [.250]	.81 [.032]	32.00 [1.260]	Blue	16-14	4.45 [.175]	2.00 [.080]
B-106-3633	.250 x .032	6.35 [.250]	6.35 [.250]	.81 [.032]	33.02 [1.300]	Yellow	12-10	6.35 [.250]	2.79 [.110]
B-106-3281	.110 x .020	3.81 [.150]	2.79 [.110]	.51 [.020]	22.86 [.900]	Red	22-18	3.81 [.150]	1.40 [.055]
B-106-3481	.187 x .020	3.81 [.150]	4.75 [.187]	.51 [.020]	30.48 [1.200]	Red	22-18	3.81 [.150]	1.40 [.055]

## Tab Terminals



Part No.	Tab Size (inches)	Tab Terminal Dimensions				Color	Insulation Conductor (AWG)	Wire Dimensions	
		A Min.	B Nom.	C Nom.	L Max.			Insulation O.D. (Max.)	O.D. (Min.)
B-106-4631	.250 x .032	3.81 [.150]	6.35 [.250]	.81 [.032]	30.48 [1.20]	Red	22-18	3.81 [.150]	1.40 [.055]
B-106-4632	.250 x .032	4.57 [.180]	6.35 [.250]	.81 [.032]	32.00 [1.26]	Blue	16-14	4.45 [.175]	2.00 [.080]



## Product Characteristics (Typical)

Operating temperature	-55°C to 125°C [-67°F to 257°F]
Shrink ratio	Approximately 2:1
Physical properties	Cut-through resistance: 31.7 kg [70 lb] Wire pullout after crimping and recovery: red: 11.3 kg [25 lb]; blue: 22.7 kg [50 lb]; yellow: 27.2 kg [60 lb] Not flame-retardant No cracking after heat aging for 168 hr at 160°C [320°F]
Chemical properties	Solvent resistance: isopropyl alcohol, trichloroethylene, gasoline, battery acid, diesel fuel, motor oil, antifreeze, brake fluid, 5% salt water
Electrical properties	Dielectric strength: 1000 V Insulation resistance: 10 megohms

## Specifications/ Approvals

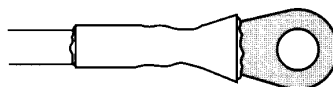
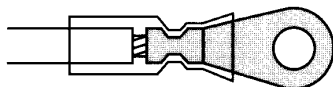
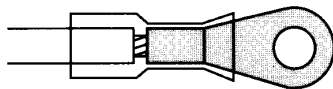
### Installation Requirements

1. Select appropriate size. For terminal and disconnect terminations, strip wire 6.5 mm (1/4 inch).

2. Crimp using AD-1522 crimp tool for preinsulated crimps.

3. Heat terminal or disconnect with heat gun until tubing recovers and adhesive flows. Avoid heating ring or fork metallic parts.

Series	Agency	TE
B-106	UL and CUL 91J4, File E87681 Lloyd's listed, File 65 247 HH 02-93 UL and CUL E157833 (B-106-3XXX/B-106-4XXX)	RB-108



For proper installation of these devices, the correct crimp tool and heating tool with reflector attachment must be used. The AD-1522 crimp tool and HL1920E/HL2020E heating tools are recommended. Refer to TE installation procedure RPIP-684-00 for detailed instructions.



## Specifications

### DIMENSION

- **Overall Length:** 230 mm (9") approx.

### WEIGHT

- 350 g (12.3 oz.)

### PRODUCT RANGE

- DuraSeal Crimp Splices and Terminals

### AD-1522-1 Hand Crimping Tool

Tool is used for completing wire terminations using DuraSeal splices.

## Ordering Information

### AD-1522-1 Crimp Tool for DuraSeal Splices

Product	Description	Part No.
Crimp Tool	AD-1522-1	047011-000
Calibration Gauge	AE-2245	020435-000

**ROHS Information** can be found at the following website: <http://www.te.com/customersupport/productcompliance/>

This product must not be disposed of as municipal waste.

